



BUHLMANN

ALLOY SURCHARGES MARCH 2025

SEAMLESS STAINLESS STEEL PIPES				
Material number	EN	ASTM/ASME¹	Alloy surcharges (Euro)	Unit
1.4301	X5CrNi18-10	TP304	3,16	per KG
1.4306	X2CrNi19-11	TP304L	3,16	per KG
1.4307	X2CrNi18-9	TP304L	3,16	per KG
1.4401	X5CrNiMo17-12-2	TP316	5,04	per KG
1.4404	X2CrNiMo17-12-2	TP316L	5,04	per KG
1.4462	X2CrNiMoN22-5-3	S31803	4,67	per KG
1.4539	X1NiCrMoCu28-20-5	N08904	9,23	per KG
1.4550	X6CrNiNb18-10	TP347/347H	3,16	per KG
1.4571	X6CrNiMoTi17-12-2	TP316Ti	5,04	per KG
1.4541	X6CrNiTi18-10	TP321	3,16	per KG
1.4878	X8CrNiTi18-10	TP321H	3,16	per KG

WELDED STAINLESS STEEL PIPES				
Material number	EN	ASTM/ASME¹	Alloy surcharges (Euro)	UNIT
1.4301	X5CrNi18-10	TP304	2,42	per KG
1.4306	X2CrNi19-11	TP304L	2,64	per KG
1.4307	X2CrNi18-9	TP304L	2,42	per KG
1.4401	X5CrNiMo17-12-2	TP316	4,01	per KG
1.4404	X2CrNiMo17-12-2	TP316L	4,01	per KG
1.4462	X2CrNiMoN22-5-3	S31803	3,83	per KG
1.4539	X1NiCrMoCu28-20-5	N08904	7,12	per KG
1.4550	X6CrNiNb18-10	TP347/347H	4,05	per KG
1.4571	X6CrNiMoTi17-12-2	TP316Ti	4,05	per KG
1.4541	X6CrNiTi18-10	TP321	2,61	per KG
1.4878	X8CrNiTi18-10	TP321H	2,61	per KG

All details are without guarantee

¹ equivalent to EN, but not consistently