



**BUHLMANN**

ALLOY SURCHARGES NOVEMBER 2024

<b>SEAMLESS STAINLESS STEEL PIPES</b>				
<b>Material number</b>	<b>EN</b>	<b>ASTM/ASME<sup>1</sup></b>	<b>Alloy surcharges (Euro)</b>	<b>Unit</b>
1.4301	X5CrNi18-10	TP304	3,14	per KG
1.4306	X2CrNi19-11	TP304L	3,14	per KG
1.4307	X2CrNi18-9	TP304L	3,14	per KG
1.4401	X5CrNiMo17-12-2	TP316	4,94	per KG
1.4404	X2CrNiMo17-12-2	TP316L	4,94	per KG
1.4462	X2CrNiMoN22-5-3	S31803	4,57	per KG
1.4539	X1NiCrMoCu28-20-5	N08904	8,97	per KG
1.4550	X6CrNiNb18-10	TP347/347H	3,14	per KG
1.4571	X6CrNiMoTi17-12-2	TP316Ti	4,94	per KG
1.4541	X6CrNiTi18-10	TP321	3,14	per KG
1.4878	X8CrNiTi18-10	TP321H	3,14	per KG

<b>WELDED STAINLESS STEEL PIPES</b>				
<b>Material number</b>	<b>EN</b>	<b>ASTM/ASME<sup>1</sup></b>	<b>Alloy surcharges (Euro)</b>	<b>UNIT</b>
1.4301	X5CrNi18-10	TP304	2,41	per KG
1.4306	X2CrNi19-11	TP304L	2,65	per KG
1.4307	X2CrNi18-9	TP304L	2,41	per KG
1.4401	X5CrNiMo17-12-2	TP316	3,98	per KG
1.4404	X2CrNiMo17-12-2	TP316L	3,98	per KG
1.4462	X2CrNiMoN22-5-3	S31803	3,73	per KG
1.4539	X1NiCrMoCu28-20-5	N08904	7,15	per KG
1.4550	X6CrNiNb18-10	TP347/347H	4,04	per KG
1.4571	X6CrNiMoTi17-12-2	TP316Ti	4,04	per KG
1.4541	X6CrNiTi18-10	TP321	2,62	per KG
1.4878	X8CrNiTi18-10	TP321H	2,62	per KG

All details are without guarantee

<sup>1</sup> equivalent to EN, but not consistently